



Kkalpana Industries (India) Limited

GRADE	KKALPALOX 2G HB
FEATURE	PBT 20%GF GEN PURPOSE APPLICATION
PRESENTATION	PRECOLORED WHITE/BLACK

TECHNICAL DATA SHEET

PROPERTIES	ASTM TEST METHOD	TEST CONDITION	UNIT	KKALPALOX PBT 2G HB COLOR XXXX (VALUE)
PHYSICAL PROPERTIES at 23 °C				
Melt Flow Rate	D-1238	250°C/2.16kg	gm./10 min	32±03
Specific Gravity*	D-792	-	-	1.45±0.02
THERMAL PROPERTIES				
Heat Deflection Temperature* 12.7mm x 6.4mm x 127mm Bar	D-648	18.56 Kg/cm ²	°C	205±01
FLAMMABILITY	UL-94			HB
MECHANICAL PROPERTIES				
Notched Izod impact strength	D-256	3.2mm at 23°C	Kgfc/cm	5.0±01
Tensile Strength at yield	D-638	50 mm/min	Kg/cm ²	900±50
Flexural Strength	D-790	5 mm/min	Kg/cm ²	1300±100
Flexural Modulus*	D-790	5 mm/min	Kg/cm ²	51100±1000

To be measured as & when necessary
It is necessary to pre-dry material at 85°C for 2 to 3 hours prior to processing.

DISCLAIMER:

The above Technical Data Sheet presents information and data, true and accurate to the best of our knowledge.
No warranty express or implied can be made regarding performance or otherwise.

(As this is computer generated, no signature is required)

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